

Effective Number of Employees	QMS-Based BCMS Audit Time (Low Risk)	Medium Risk (QMS+15%)	High Risk (QMS+30%)
1-5	1.5 Days	2 Days	2 Days
6-10	2 Days	2.5 Days	3 Days
11-15	2.5 Days	3 Days	3.5 Days
16 - 25	3 Days	3.5 Days	4 Days
26 - 45	4 Days	4.5 Days	5.5 Days
46 - 65	5 Days	6 Days	6.5 Days
66 - 85	6 Days	7 Days	8 Days
86 - 125	7 Days	8 Days	9.5 Days
126 - 175	8 Days	9.5 Days	10.5 Days
176 - 275	9 Days	10.5 Days	12 Days
276 - 425	10 Days	12 Days	13 Days
426 - 625	11 Days	13 Days	15 Days
626 - 875	12 Days	14 Days	16 Days
876 - 1175	13 Days	15 Days	17.5 Days
1176 - 1550	14 Days	16.5 Days	19 Days
1551 - 2025	15 Days	17.5 Days	20 Days
2026 - 2675	16 Days	19 Days	21 Days
2676 - 3450	17 Days	20 Days	22.5 Days
3451 - 4350	18 Days	21 Days	24 Days
4351 - 5450	19 Days	22.5 Days	25 Days
5451 - 6800	20 Days	23.5 Days	26.5 Days
6801 - 8500	21 Days	25 Days	28 Days
8501 - 10700	22 Days	26 Days	29.5 Days
>10,700	Follow Progression Above	Increase by 15% (Rounded Up)	Increase by 30% (Rounded Up)